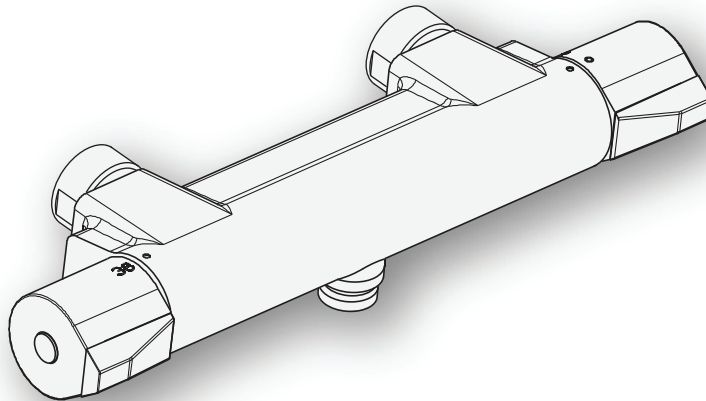


inta

Vue Safe Touch Shower Mixing Valve

90035CP

Installation and Maintenance Instructions



inta

Intatec Ltd

Airfield Industrial Estate

Hixon

Staffordshire

ST18 0PF

In this procedure document we have endeavoured to make the information as accurate as possible.

We cannot accept any responsibility should it be found that in any respect the information is inaccurate or incomplete or becomes so as a result of further developments or otherwise.

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Introduction

This installation guide has been produced for the Vue safe touch shower mixing valve. These instructions cover the installation, operation and maintenance. Please read the enclosed instructions before commencing the installation of this product, please note;

We recommend that the installation of any Vue Safe Touch product is carried out by an approved installer.

The installation must be carried out strictly in accordance with the Water Supply (Water Fitting) Regulations 1999 and any local authority regulations.

If in doubt, we would recommend that you contact either your local water authority, the secretary of the Water Regulations Committee at WRc on Tel: 01495 248454 or Institute of Plumbing on Tel: 01708 472791.

All products **MUST** be re-commissioned to suit site conditions to ensure optimum performance levels of the product are obtained.

Check Content

Before commencing remove all components from packaging and check each component with the contents list.

Ensure all parts are present, before discarding any packaging. If any parts are missing, do not attempt to install your Vue Safe Touch shower mixing valve until the missing parts have been obtained.

Technical Data

This Vue Safe Touch thermostatic shower mixing valve is suitable for installations on all types of plumbing systems, including gravity supplies, fully pumped, modulating combination boiler, unvented water heater and unbalanced supplies i.e. Cold Mains & Tank Fed Hot. They are not suitable for non-modulating combination boilers.

Max Inlet Pressure (Static)	5 bar	Min Operating Pressure	0.2 bar
Min Inlet Pressure	0.25 bar	Min Inlet Temperature	10°C
Max Inlet Temperature	85°C	Temperature Stability	± 2°C
Pre Set Factory Temp Setting	38°C	Min Temp Differential to	
Max Unbalanced Pressure Ratio	15:1	ensure fail-safe between hot	
(With Flow Regulators)		and cold supplies	15°C
Max Unbalanced Pressure Ratio	5:1		
(Without Flow Regulators)			
Inlet Connections	G ¹ / ₂ "		
Outlet Connection	G ¹ / ₂ "		

Installation

- Before commencing the installation ensure the site conditions are suitable.
- When installing, care must be taken not to damage / affect the finish of this product.
- The hot water supply is connected to the left hand side of the mixer when viewed from the front and the cold water to the right.
- Isolation valves should be fitted on both the hot and cold water supplies to the valve in an accessible position for ease of maintenance.
- All pipework runs should be as short as practically possible.
- We recommend that 15mm BS EN 1057 R250 (half hard) copper pipe is used.

Unvented Mains Pressure System

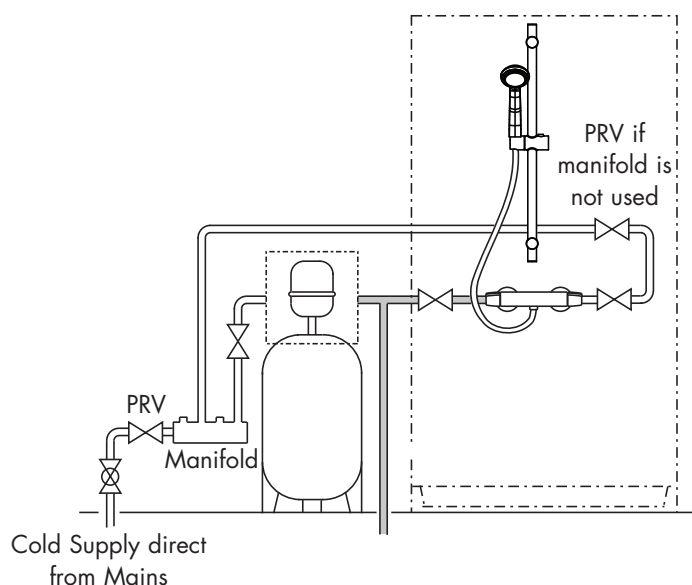
The drawing shows a typical installation of the 90035CP shower mixing valve in conjunction with an unvented hot water system. This type of installation must be carried out in accordance with Part G of the Building Regulations.

Whilst pressures are theoretically equal (balanced) most unvented hot systems have a pressure reducing valve on the incoming cold water prior to the hot water storage vessel. This means that the hot and cold pressures can be significantly different.

Most unvented systems use an inlet manifold located directly after the pressure reducing valve.

It is recommended that the cold supply be taken from one of the outlets of the manifold directly to the shower as an independent supply.

For systems without a manifold unit after the pressure reducing valve and where the cold water supply pressure is significantly higher than the hot supply we recommend that a separate pressure reducing valve is fitted to the cold supply, as close as possible to the shower valve and with no draw off points between it and the shower valve.



Pumped Systems

Pumped systems use a booster pump to increase the pressure of the gravity fed water supplies.

These booster pumps are used where the head of water is insufficient to provide a satisfactory shower or where a high performance shower is required.

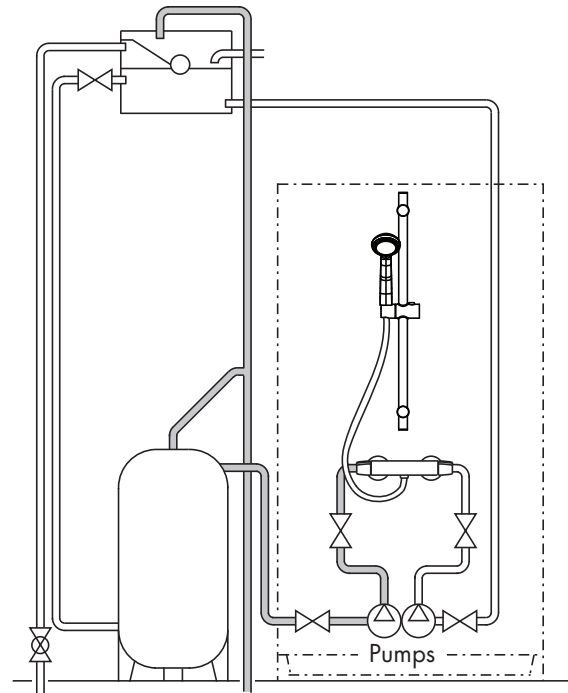
Please ensure that the performance of the pump is matched to suit the shower.

Follow the instructions for gravity fed installations taking into account the installation requirements of the pump.

Ensure that the hot and cold water storage capacity is sufficient to supply the shower and any other draw off points that may be used simultaneously.

Most pumps require a minimum head of water to allow the flow switches to operate automatically. Where this is not available a negative head kit may be required to operate the pump.

Please consult the pump manufacturer's installation requirements



Cold Supply direct
from Mains

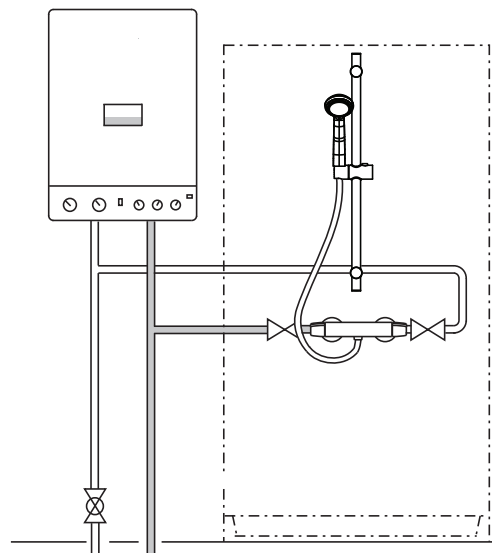
Modulating Combi Boiler / Instantaneous Gas Water Heater

The drawing shows a typical installation of the 90035CP shower mixing valve in conjunction with a combination boiler.

Combi boilers will produce a constant flow of water at a temperature within its operating range. However we recommend that the system should supply hot water in excess of 60°C.

The hot water flow rates are dependant upon the type of boiler / heater used and the temperature rise required to heat the cold water to the required temperature.

The cold water flow rates may be much greater as they are generally unrestricted from the mains cold water supply. To ensure relatively balanced flow rates, we recommend that a pressure reducing valve is fitted in the cold water supply pipe.



Gravity System

The drawing shows a typical installation of the 90035CP shower mixing valve on a gravity supplied system.

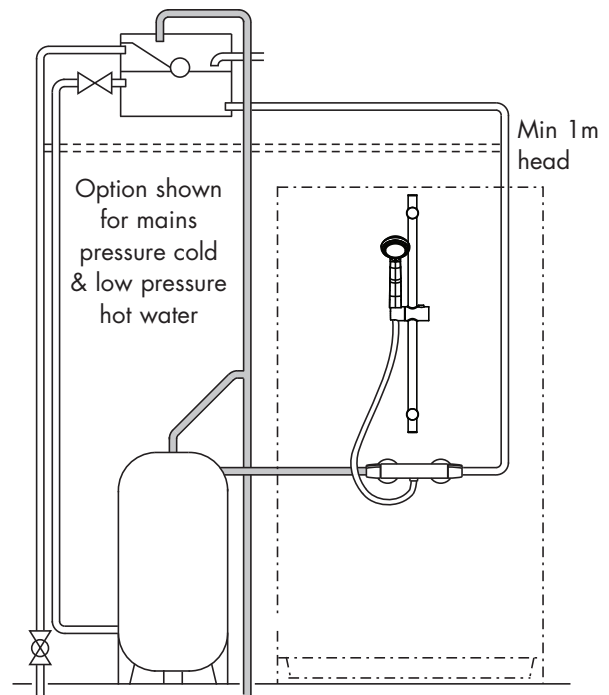
Please note the minimum head pressure required to ensure correct operation of the valve. In accordance with good plumbing practice, we recommend that a totally independent hot and cold water supply be taken to the valve.

The cold water supply must be connected directly to the water cistern. The hot water supply should be connected to the hot water cylinder via an Essex flange or Sussex flange or to the vent or a draw off pipe as close as possible to the top of the cylinder.

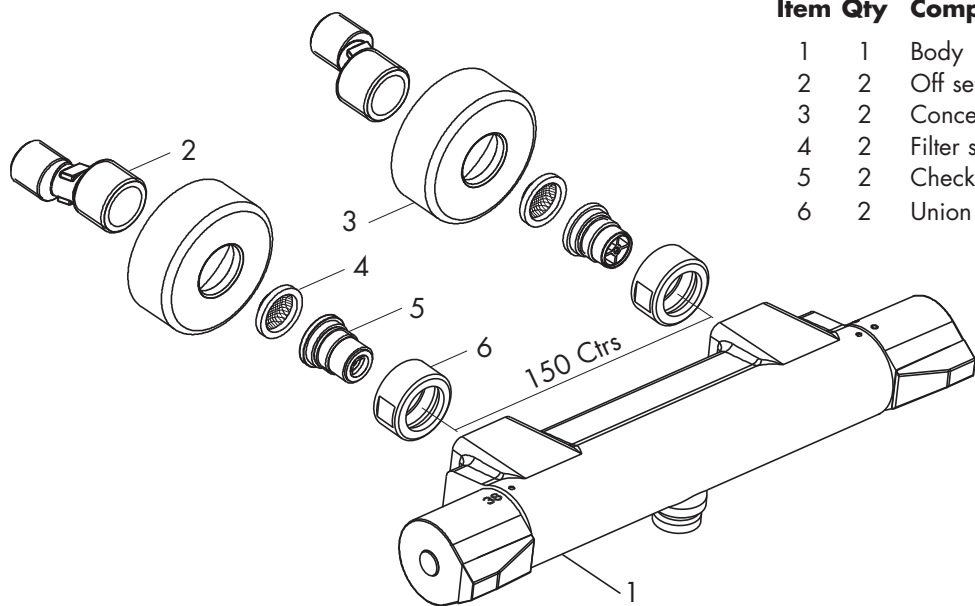
For equal tank fed pressures there is no need to fit the flow regulators. This installation is the recommended optimum for gravity supplies. For systems with less than 1 metre head pressure, we recommend that a suitable booster pump is fitted to increase the supply pressure.

Cold Mains & Gravity Hot Supplies

If the cold supply to the shower is direct from the cold water mains and the hot water supply is gravity fed from the cold water cistern via the hot water cistern you **MUST** fit a pressure reducing valve.



Components

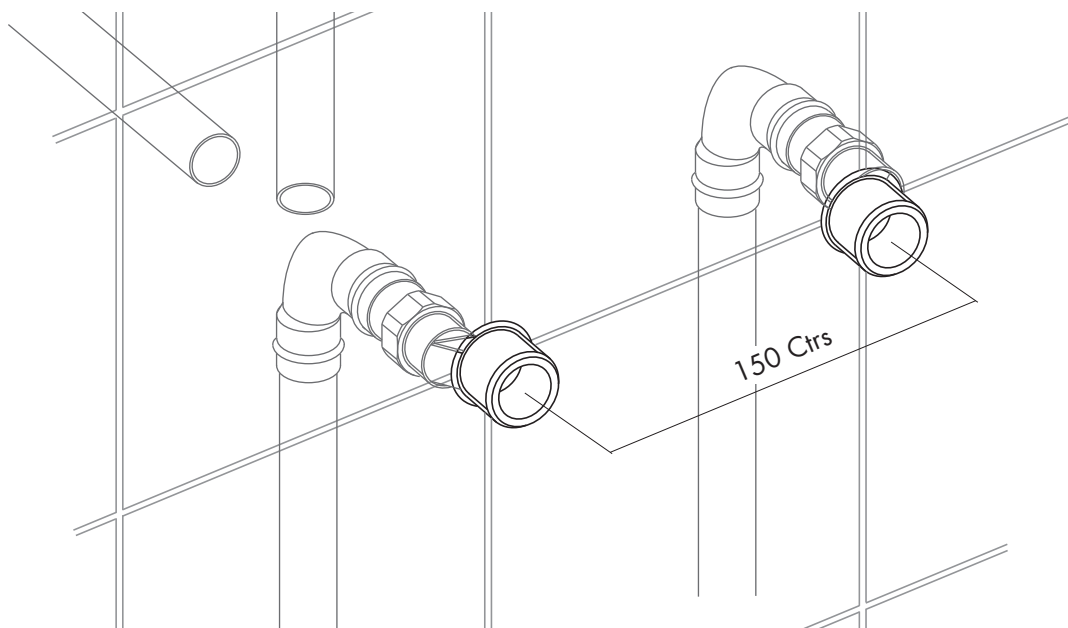


Item	Qty	Component
1	1	Body
2	2	Off set connector
3	2	Concealing plate
4	2	Filter sealing washer
5	2	Check valve
6	2	Union nut

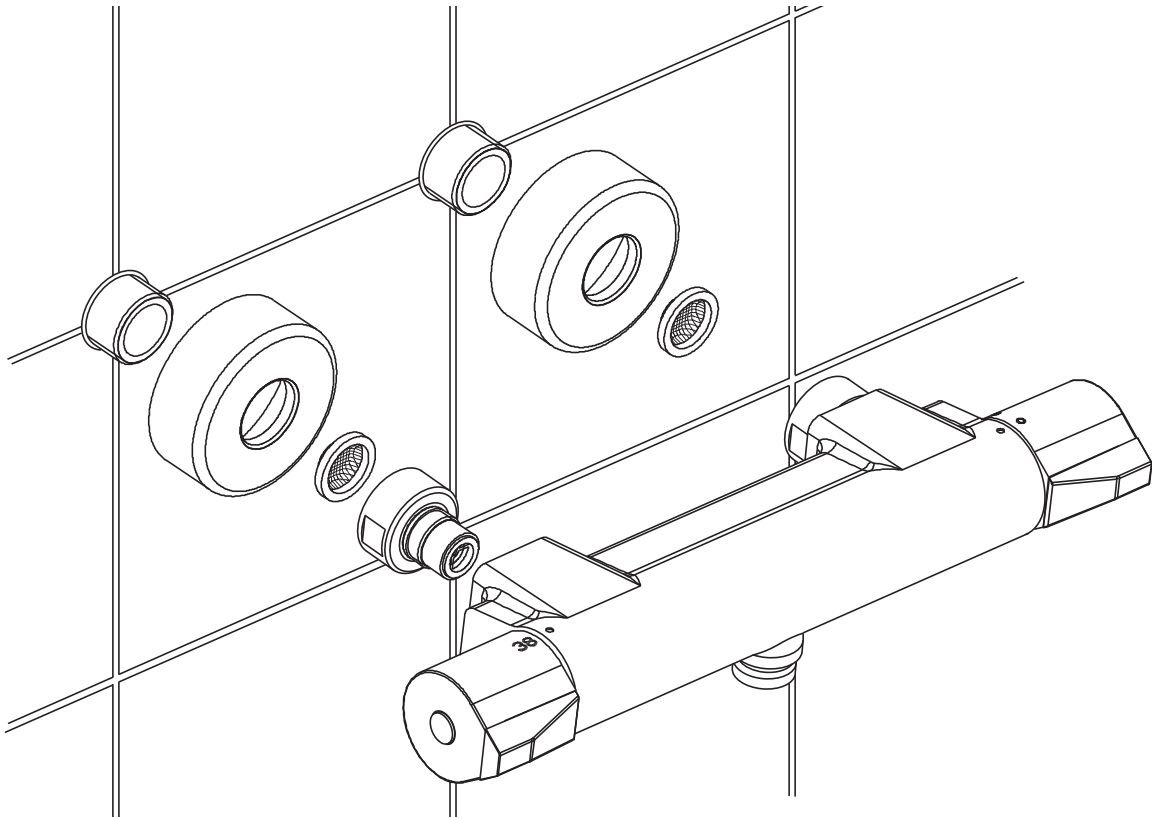
Site Preparation

It is important to plan the installation thoroughly to suit site conditions before commencing.

- The shower mixing valve is designed for concealed pipework, whether in a solid or studded wall.
- The thickness of wall tiles, plaster or plaster board should all be considered when routing the hot and cold supply pipes.
- The valve requires the offset connectors to have 150mm centres and sufficient thread must protrude from the finished tiled surface to allow the concealing plates to be fitted and the union nuts to be fully tightened.
- Ensure the bath-shower mixing valve will be horizontal when installed.
- The supply pipes can come from below, above, the side or through the wall.
- The supply pipes and offset connectors must be firm and secure to support the bath-shower mixing valve. If not embedded into the wall with plaster the pipes should be fixed securely to the studding or by using a mounting plate (not supplied).
- Angle tap swivel connectors or compression/solder fittings can be used to connect the pipes (not supplied).
- The whole system should be thoroughly flushed, prior to the connection of the hot and cold water supplies to the bath-shower mixing valve, to remove any debris that may be in the supply pipework.
- Ensure there are no joint leaks before finishing the wall.
- Isolation valves must be fitted in an accessible position to both the hot and cold supplies should the valve need to be isolated in the future for servicing.



Installing the Shower Mixing Valve



- Seal the gaps between offset connectors and tiles with mastic.
- Place the concealing plates, with a bead of mastic on the back, over the hot and cold offset connectors and press firmly to the wall.
- Fit the shower valve to the offset connectors ensuring that the filter sealing washers are fitted and hand tighten the union nuts.
- Using a suitably sized spanner, tighten the union nuts taking care not to damage the finish on the shower valve, do not over tighten.

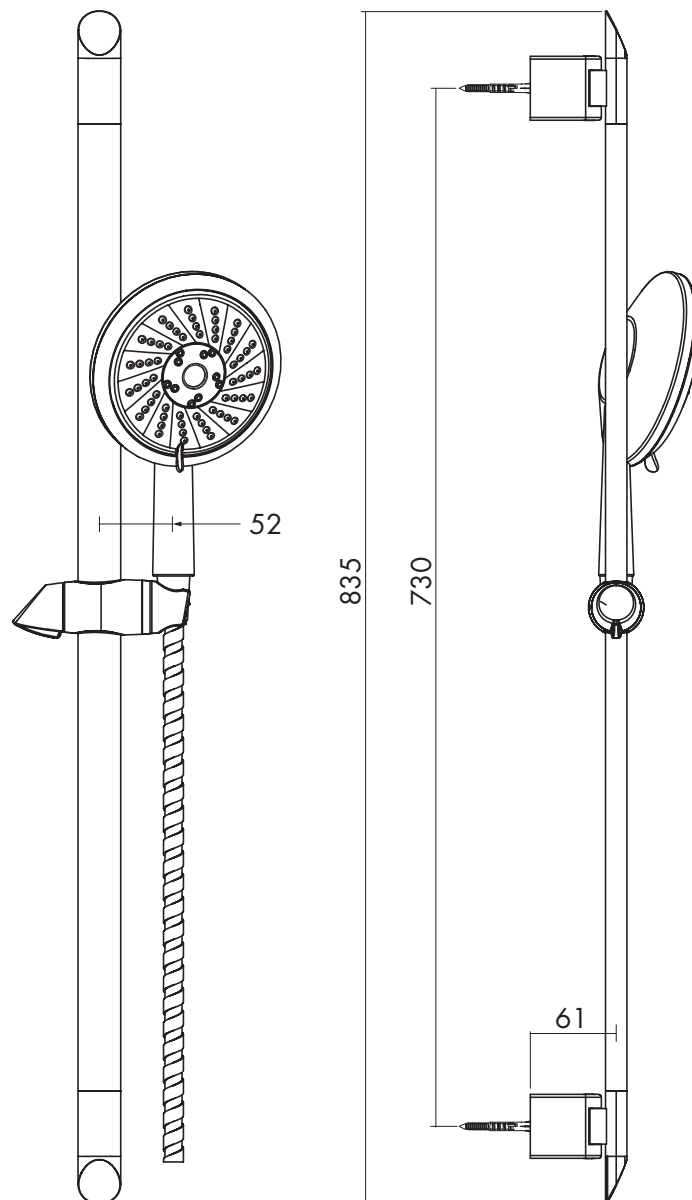
Note:

The installation shown is for the pipework embedded in to the wall or for a stud wall.

The shower mixing valve can also be installed using a surface mounting bracket or a concealed mounting bracket.

Installing the Riser Rail (90035442CP only)

- The screws and wall plugs supplied are only suitable for use in solid walls. If the wall is plaster board or soft building block use special wall plugs obtainable from most DIY stores.
- Ensure there are no supply pipes or cables where you intend to drill.
- Where possible, drill holes between ceramic tiles (in the grout). If drilling into ceramic tiles use a ceramic bit. To avoid cracking ensure the wall plug is pushed all the way behind the ceramic tile.
- This product must always be used and fitted in such a way as not to cause water damage, therefore should be located and directed towards a suitable vessel.
- Take care to use power tools safely.

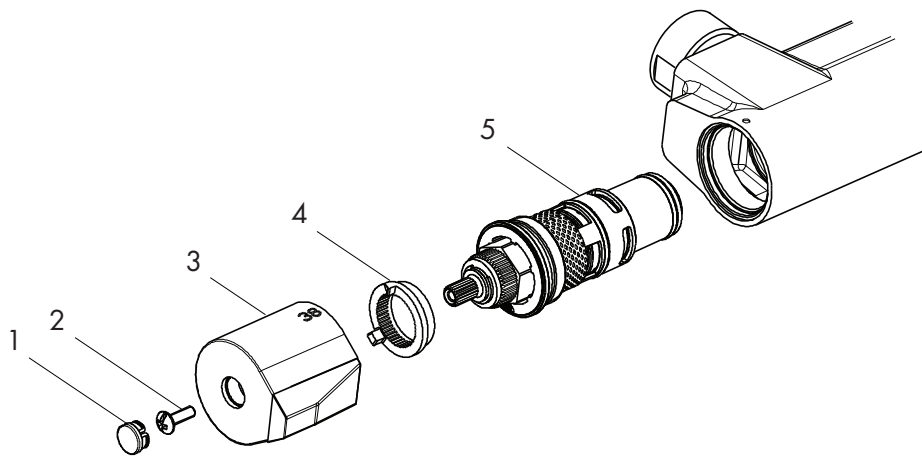


Installing the Riser Rail

- 1 Site the riser rail in the required position and mark the position for the 2 fixing holes, measure the distance between the 2 centres of the wall brackets when assembled onto the riser rail, to ensure correct spacing.
- 2 Drill holes and insert the wall plugs ensuring they go behind any ceramic tiles.
- 3 Assemble the handset holder onto the riser rail.
- 4 Remove the covers from the wall brackets and screw the lower bracket to the wall.
- 5 Fit the upper bracket to the riser rail assembly, locate in the lower bracket and secure the upper bracket to the wall.
- 6 Assemble the covers to the wall brackets.
- 7 Ensure the sealing washers are inserted into both ends of the flexible hose and connect the hose to the shower valve and the handset.
- 8 Turn on the shower valve and check joints for leakage.

Cartridge Replacement

- Isolate both the hot and cold water supplies
- Remove the cap (1), retaining screw (2), temperature control knob (3) by pulling away from the shower valve and the temperature stop ring (4).
- Using a suitable spanner unscrew the cartridge (5).
- Replace with a new cartridge and assemble in the reverse order.



Aftercare

Vue Safe Touch shower mixing valves have a high quality finish and should be treated with care.

An occasional wipe with a mild washing-up liquid on a soft damp cloth followed by a thorough rinsing is all that is required.

The nozzles in the hand set should be cleaned periodically to remove any build up of debris or deposits which may affect the performance of the shower.

Do not use an abrasive or chemical household cleaner as this may **cause damage**.

IMPORTANT

The following information is required when the thermostatic mixing valve is used in a TMV2 Applications under the requirements of BS EN 1111: 1999 "Sanitary tapware – Thermostatic Mixing Valve (PN 10) – General Technical Specification"

Supply Conditions

The supply conditions to the Thermostatic Mixing Valve must comply with the following;

Conditions		High Pressure
Maximum Static Pressure	bar	10
Flow Pressure, Hot & Cold	bar	0.5 to 5
Hot Supply Temperature	°C	55 to 65
Cold Supply Temperature	°C	≤ 25°C

Note: Valves operating outside these conditions cannot be guaranteed by the Scheme to operate as type 2 valves.

- The valves designation of use is **HP** since it has been tested against BS EN 1111.
- For valves designated for use HP only, if a water supply is fed by gravity then the supply pressures should be verified to ensure the conditions of use are appropriate for the valve.

Introduction

The thermostatic mixing valve has been specifically designed and manufactured to meet the requirements of BS EN1111:1999 and TMV2 Type Scheme.

The valve has been independently tested and approved as a TYPE 2 valve under the BuildCert TMV2 scheme by the WRc Testing & Evaluation Center.

Technical Specification

Temperature Stability	± 2°C	
Inlet Temperature Range	55°C to 65°C:	Hot Supply
	≤ 25°C:	Cold Supply
BS EN 1111 Working Pressure Ranges	0.5 to 5.0	High Pressure
Min Temp Differential (Mix to Hot) for fail-safe	10°C	
Max. Pressure Inlet Differential	5:1	

Application

The thermostatic shower mixer has been independently tested by WRc and certified as meeting the requirements of the BS EN 1111:1999 and under the TMV2 Scheme as being suitable for use on the following designations.

Recommended Outlet temperatures

The BuildCert TMV scheme recommends the following set maximum mixed water outlet temperature for use in all premises:

Code	Application	Recommended Hot Water Temperature
HP-W	Shower	41°C

The mixed water temperature must never exceed 43°C.

The maximum mixed water temperature can be 2 °C above the recommended maximum set outlet temperature.

Note: 43°C is the maximum mixed water temperature from a basin mixer. The maximum temperature takes account of the allowable tolerances inherent in thermostatic basin mixers and temperature losses.

It is not a safe washing Temperature for adults or children.

The British Burns Association recommends 37 to 37.5°C as a comfortable washing temperature for children. In premises covered by the Care Standard Act 2000, the maximum mixed water outlet temperature is 43°C.

Installation

Important: - The following instructions must be read prior to the installation of the thermostatic shower valve. The installer of the thermostatic shower valve must comply with the requirements of the Water supply (Water Fittings) Regulations 1999 and also be aware of their responsibility and duty of care to ensure that all aspects of the installation comply with the regulations.

It has been brought to our attention that flushing water systems using certain chemicals may wholly or partially remove the lubricant from the internal workings of the valve, which may adversely affect its performance. We recommend that following flushing the system with chemicals; valves are checked for correct operation.

1. It is essential that before installing any thermostatic shower valve to ensure that the supply conditions of the system to which the valve is intended to be fitted are checked to confirm compliance with the parameters as quoted within the technical specification and conditions on which the approval is granted i.e. verify supply temperatures, supply pressures, risk assessment.
2. Consideration must be made for the possibility of multiple / simultaneous demands being made on the supply system whilst the thermostatic shower valve is in use, all practical precautions must be made to ensure that the valve is not affected. Failure to make provision within the pipe sizing etc. will affect the performance of the shower valve.
3. The supply to which the thermostatic shower valve is to be installed must be thoroughly flushed and cleaned to remove any debris, which may have accumulated during the installation. Failure to remove any debris will affect the performance and the manufacturer's warranty of the product. In areas that are subject to aggressive water, provision must be made to treat the water supply prior to the supply entering the shower valve.
4. The thermostatic shower valve has been designed for horizontal wall mounting.

Installation

5. The thermostatic shower valve will be installed in such a position that maintenance of its components, associated valves and the commissioning and testing of the shower valve can be undertaken.
6. The hot and cold water supplies must be connected to the valve strictly in accordance with the indications on the body of the valve i.e. hot water supply to the hot port of the valve.
7. In a situation where one or both of the water supplies are excessive, it is recommended to fit a Pressure Reducing Valve to reduce the pressure(s) to within the limits as quoted previously.
8. Any thermostatic shower valve must be fitted with a back flow prevention device, such as check valves to prevent the cross contamination of supplies. The thermostatic shower valve is supplied complete with integral insert check valves and strainers.
9. The fitting of isolation valves is required as close as is practicable to the water supply inlets of the thermostatic shower valve.
10. The fitting of strainers is recommended as close as is practicable to the water supply inlets of the thermostatic shower valve.
11. It is essential that the fail safe thermostatic shower valve should not be installed in situations where there is a possibility of the valve being deprived of water or where demands for water are greater than the actual stored supplies
12. To ensure that the performance levels of the thermostatic shower valve are maintained (in the event of cold water failure), the temperature of the hot water supply at the point of entry to the thermostatic shower valve must be a minimum of 10°C above the commissioned mixed water discharge temperature.
13. The fail-safe thermostatic shower valve must not be subject to any extreme temperature variations either during the installation or under normal operating conditions.

Commissioning

Important: - The following instructions must be read and understood prior to commissioning the thermostatic shower valve. If under any circumstances there are aspects to the installation / system which do not comply with the specification laid down, the valve **MUST NOT** be put into operation until the system / installation complies with the specification. However if all these conditions are met, proceed to set the temperature as follows;

1. Ensure that the system is thoroughly cleaned and free from any debris prior to commissioning the thermostatic shower valve.
2. Commissioning the temperatures must be carried out using a suitably calibrated thermometer – preferably a digital thermometer. The sensing part of the thermometer probe must be fully submerged in the water when testing.
3. The valve must be commissioned taking into consideration any fluctuations, which may occur within the system due to simultaneous demands. It is advisable that any outlets which are connected to the same supply as the shower valve are open during setting of the mixed water temperature. It is advisable to ensure that the water temperatures are established before any attempt to commission.

Commissioning

4. Once the supply temperatures are stable and the normal operating conditions are established, the shower valve can be commissioned. The following sequence should be followed when commissioning the valve;
 - 4.1 The first step in commissioning a thermostatic shower valve is to check the following:
 - The designation of the thermostatic shower valve matches the application
 - The supply pressures are within the valve's operating range.
 - The supply temperatures are within the valve's operating range.
 - Isolating valves (and 'Y' strainers preferred) are provided.
 - 4.2 If all these conditions are met, proceed to set the temperature as stipulated in the manufacturer's installation instructions.
 - 4.3 Measure and record the temperature of the hot and cold water supplies at the connection to the valve.
 - 4.4 Measure and record the temperature of the water discharging from the valve.
 - 4.5 Isolate the cold water supply to the valve and monitor the mixed water temperature.
 - 4.6 Measure and record the maximum mixed water temperature and the final temperature. The final temperature found during the test should not exceed the values quoted.
 - 4.7 Record all the equipment used during the commissioning.
 - 4.8 The mixed water temperature at the terminal fitting must never exceed 2°C above the set temperature.
5. If the mixed water temperature exceeds the recommended temperature of 41°C by 2°C or does not reach 41°C the shower valve can be adjusted as follows:
 - 5.1 With stable supply conditions remove the temperature control knob.
 - 5.2 Rotate the temperature control knob by one spline anticlockwise to increase the temperature and one spline clockwise to reduce it.
 - 5.3 Measure the water discharging from the shower.
 - 5.4 Repeat 5.2 until the desired temperature is stabilise and record the temperature.
 - 5.5 Repeat 4.4 and 4.5
 - 5.6 Secure the temperature control knob with the retaining screw and re-fit the cover.
6. The above information must be recorded and updated on every occasion when any work is carried out on the valve.

In Service Testing

It is a requirement that all TMV2 approved valves shall be verified against the original set temperature results once a year. When commissioning / testing is due the following performance checks shall be carried out.

1. Measure the mixed water temperature at the outlet.
2. Carry out the cold water supply isolation test by isolating the cold water supply to the shower, wait for five seconds if water is still flowing check that the temperature is below 43°C.
3. If there is no significant change to the set outlet temperature ($\pm 2^{\circ}\text{C}$ or less from the original settings) and the fail-safe shut off is functioning, then the valve is working correctly and no further service work is required.

Notes:

- If there is a residual flow during the commissioning or the annual verification (cold water supply isolation test), then this is acceptable providing the temperature of the water seeping from the valve is no more than 2°C above the designated maximum mixed water outlet temperature setting of the valve.
- Temperature readings should be taken at the normal flow rate after allowing for the system to stabilise.
- The sensing part of the thermometer probe must be fully submerged in the water that is to be tested.
- Any thermostatic shower that has been adjusted or serviced must be re-commissioned and re-tested in accordance with the manufacturers' instructions

Please leave this Manual for the User

inta

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